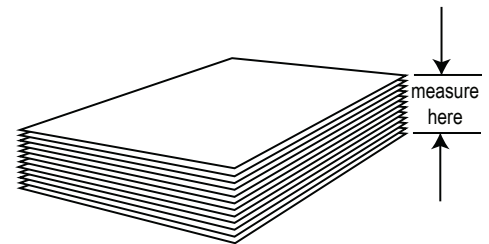
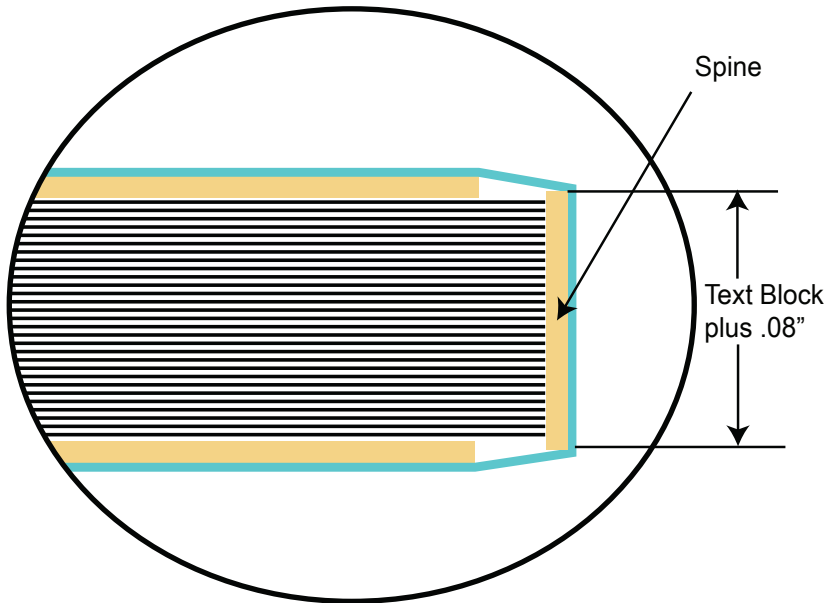


How to construct a hardcover book template

1. Determine the spine width from the thickness of the text block (the stack of printed pages before binding). Different papers have different thicknesses, and so it is important to obtain this dimension from the actual paper stock.

2. Add the approximate thickness of one bookboard to the thickness of the text block, approximately .08" to .10".



3. Add .375" to the height of the finished page size to determine the height of the two faces and the spine. The front and back faces are the same width as the page width.

4. Place the spine in the middle of the press sheet, and the two faces on either side, leaving a .375" space between the boards.

5. Add a rectangle that encompasses all three boards to create 3/4" to 1" wrap margin all around.

